



BEC 700

HIGH OUTPUT AND FLEXIBILITY
PERFECTLY COMBINED.

BLISTER LINE BEC 700

THE TOP PERFORMER WITH ADDED OUTPUT.

Packaging formats and batch sizes specific to regions and target groups are one thing. Increasingly shorter, highly efficient production cycles are another. The compact Blister line BEC 700 is the answer to both. The top performer, incorporating a blister and a cartoner module, is the sequel based on the proven BEC blister line concept. And, with its three-lane operation, packages up to 700 blisters per minute.

Blister machine, product feeder, and cartoner – these three modules are linked to form a perfect unit in every BEC 700. To ensure that this unit suits you equally perfectly, you have the choice: three feeders, two sealing principles, and two output categories for the cartoner module. No matter which configuration you favor, the three merge into one – a productive packaging process.

BEC 700: HIGHER OUTPUT, LOWER COSTS

- **Most productive:** Reliable and efficient packaging of varying batch sizes with a maximum output of 700 blisters and 300 or 500 cartons per minute.
- **Easy to operate:** On account of intuitive operation and straightforward, guided format changeovers with the SmartControl operating system.
- **Uncompromising:** Full output capacity with all types of forming materials, solid dose products, cartons, and pack inserts.
- **Forward-looking:** Tailored, modular configuration incorporating blister and cartoner module plus feeder, and supplementary components.

DETAILS THAT GIVE YOU A LEADING EDGE:

- 1 Rotary sealing: processes all standard types of forming material.
- 2 Intermittent platen sealing: ideal for large-sized aluminum pockets or calendar packs.
- 3 Direct, three-lane blister transfer for high output and process reliability.
- 4 Intuitive operation with two SmartControl panels.



TECHNICAL DATA BEC 700

Blister machine

Output	max. 700 blisters/min.
Mode of operation	three-lane
Scope of application	solid dose products
Sealing principle	rotary or platen sealing

Format area

Index x width	max. 200 mm x 284 mm
Forming depth	max. 11 mm (Al), 12 mm (PVC)

Reel diameter	forming material max. 600 mm lid material max. 300 mm
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Processable forming materials	laminated Al foils, PVC, PVC/PVDC, PVC/Aclar PP
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Processable lid materials	hard Al, soft Al, paper/Al, Al with defined hardness, others on request
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Cartoner

Output	max. 300 or 500 cartons/min.
Mode of operation	continuous
Carton size [A x B x H]	max. 115 mm x 100 mm x 150 mm
Pitch	5" or 4"

Number of blisters	max. 14
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Blister stack height	max. 100 mm or 85 mm
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Types of closure	tuck-in, hot-melt, 4th flap
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